

A Review on the Synthesis of CuCo₂O₄ Based Electrode Material and their Application in Supercapacitors

Deshmukh Bhakti Bhausaheb¹ and Deshmukh Anjali Bhausaheb²

bhaktideshmukh982@gmail.com¹ and anjalideshmukh8412@gmail.com²

Sangamner Nagarpalika Arts, D. J. Malpani Commerce & B.N. Sarda Science College, Sangamner (Autonomous)
Ahamadnagar, Maharashtra, India

Abstract: *Supercapacitors joined of the most promising energy storage systems are extensively studied due to their unique merits, like long-term cycling stability, fast charge rate, and low maintenance cost. It's widely known that the electrochemical performances of supercapacitors are closely associated with the structure and specific extent of the electrode materials. Therefore, many sorts of research are focused on the planning and synthesis of electrode materials with novel shapes and huge surface areas. CuCo₂O₄ has recently attracted enormous research interest because of the electrode materials for supercapacitors as a result of its inherent advantages including high theoretical capacity, environmental friendliness, natural abundance, and low cost. In practical applications, the CuCo₂O₄ still suffers from some drawbacks; for example, poor conductivity, relatively low specific capacity, and poor cycling durability. Hence, a comprehensive summary of the recent progress of CuCo₂O₄-based materials is critical and significant to higher understand the opportunities and challenges that such materials face. During this work, the progress of preparation methods and electrochemical performances of CuCo₂O₄-based materials is comprehensively reviewed. The aim of this review is to focus on a number of the advances made by CuCo₂O₄-based electrode materials for supercapacitors and guide future research toward closing the gap between achieved and theoretical capacity, without limiting the loading mass.*

Keywords: CuCo₂O₄; Composites; Porous materials; Electrochemical performance; Supercapacitors

I. INTRODUCTION

Supercapacitors, also called ultracapacitors or electrochemical capacitors, will be divided into three 4 categories of symmetric supercapacitors, asymmetric supercapacitors, and hybrid supercapacitors based on the device architecture [9]. per the charge storage mechanism of electrode materials, supercapacitors may also be classified into three types including electrical double-layer capacitors (EDLCs), pseudo-capacitors (PCs), and battery-like supercapacitors [10, 11]. The EDLCs store charges mainly through the adsorption and desorption of ions, which occur within the electric double layer formed at the interface between electrode and electrolyte [12]. the whole process is a purely natural action with none occurrence of chemical reactions, which makes EDLCs possess a high power density. Transition metal oxides (TMOs) -based-materials TMOs like NiO [20], NiCo₂O₄ [21], Co₃O₄ [22], CuCo₂O₄ [23], Fe₂O₃ [24], NiFe₂O₄ [25], are widely studied as battery-type electrode materials thanks to their multiple valence states for the rich redox reactions. Among many TMOs-based electrode materials with battery-like behaviors, CuCo₂O₄, a sort of spinel cobaltite, is attractive in Li-ion batteries [26, 27], supercapacitors [28], sensors [29-31], and catalysts [32, 33] because of its inherent advantages like natural abundance, environmentally benign, low cost, and excellent electrochemical properties. During this work, progress associated with the methods for the synthesis of CuCo₂O₄-based electrode materials, fabrication of pure CuCo₂O₄ electrode materials, and formation of CuCo₂O₄-based composites is comprehensively reviewed and discussed thoroughly. The aim of this review is to focus on a number of the advances made by CuCo₂O₄-based electrode materials on supercapacitors and guide future research direction to shut the gap between the achieved and theoretical capacity of this kind of electrode material.

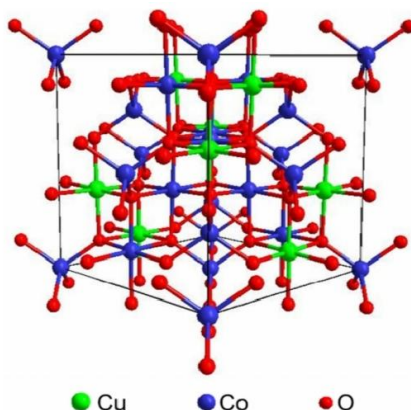


Figure: The crystal structure of CuCo_2O_4 .

II. METHODS FOR THE SYNTHESIS OF CuCo_2O_4 -BASED ELECTRODE MATERIALS-

The performance of the supercapacitor is closely related to the electrode material. Advanced CuCo_2O_4 electrode materials with unique structure and superior performance are still desired by scientists and engineers. So far, many methods such as hydrothermal, solvothermal, electro-deposition, template-assisted, electro-spinning, and so on, have been used to prepare CuCo_2O_4 electrode materials with various structures.

2.1 Hydrothermal Method

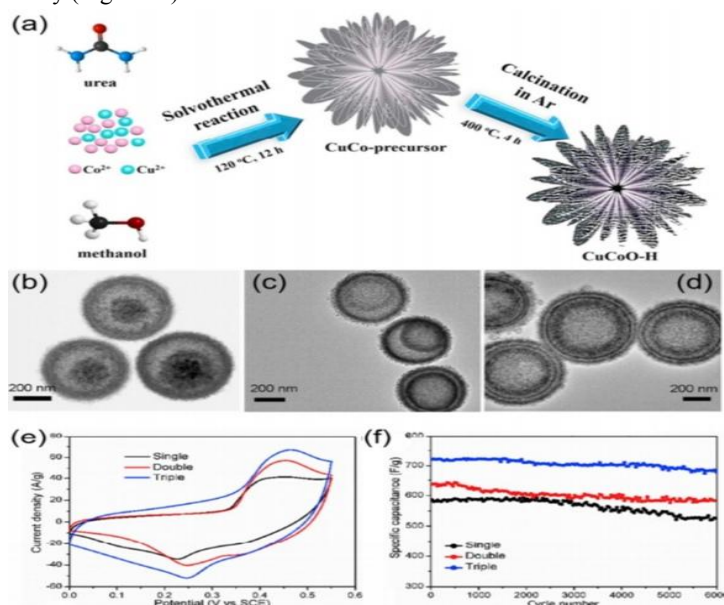
Hydrothermal method is the most common method for the preparation of metal oxides at micro and nanoscale. This method uses pure water as a solvent and the reaction temperature is usually higher than 100°C , and just an autoclave is required. It involves many advantages including simple operation and cost-saving, and the size and morphology of materials controlled. For example, Boopathi Raja and co-workers synthesized CuCo_2O_4 NPs by employing oxalic acid and NaOH as precipitate agents. The oxalic acid-assisted CuCo_2O_4 NPs showed a surface area of $133 \text{ m}^2 \text{ g}^{-1}$ and exhibited a specific capacitance of 765 F g^{-1} , (0.1-0.4 V) with a cyclic performance of 95% capacity retention after 2000 cycles. However, the NaOH-assisted CuCo_2O_4 NPs possessed a surface area of $110 \text{ m}^2 \text{ g}^{-1}$ and a specific capacitance of 407 F g^{-1} , with 90% capacity retention under the same conditions. Obviously, the oxalic acid-assisted CuCo_2O_4 NPs showing better performance are attributed to the good crystallinity and small particles of the oxalate precipitation, which facilitate redox reactions. Liao et al. directly prepared maguery-like CuCo_2O_4 NWs on Ni foam by a hydrothermal method. The nickel foam supported magnetically like CuCo_2O_4 NWs, exhibited a specific capacitance of 982 F g^{-1} , (0-0.45 V) which provided more open pores for faradaic redox reactions (Fig. 2e and f) [12].



2.2 Solvothermal Method

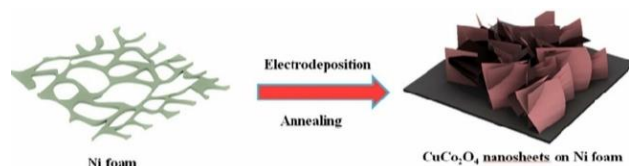
The solvothermal method is similar to the hydrothermal reaction. The difference is that the solvothermal method uses an organic solvent or mixed solvent rather than pure water, and the reaction temperature is usually higher than the boiling point of the solvent used. For example, Jin et al. prepared copper-cobalt hybrid oxides Cu_2O , and CoO , during which the methanol was used as solvent shown in Fig. Li et al. reported that tripleshelled CuCo_2O_4 hollow microspheres were prepared in

ethylene glycol and isopropanol mixed solvents. The single shell, double shell, and triple shell hollow structures were formed after 3, 6, and 8 h respectively (Fig. 3b-d).



2.3 Electro-Deposition Synthesis

It is commonly used to synthesize CuCo_2O_4 nanostructures. Naik et al. synthesized CuCo_2O_4 NBA no sheets on nickel foam and possessed a specific capacitance of 100 F g^{-1} with good cycling stability. Abbasi et al. prepared ultrathin CuCo_2O_4 nanosheets on nickel foam and exhibit the highest specific capacitance reaching 1330 F g^{-1} , with superior 93.6% capacity retention after 5000 cycles (Fig. 4d and e). M. Pawar et al. also obtained CuCo_2O_4 nanosheets on nickel foam and exhibit a high specific capacitance 1473 F g^{-1} and a 93% capacity retention after 5000 charge-discharge cycles in 3 M of KOH electrolyte.



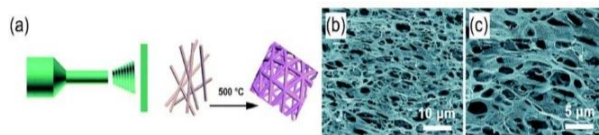
2.4 Template-Assisted Synthesis Method

Pendashteh's group highly ordered mesoporous CuCo_2O_4 nanowires (NWs) synthesized by a template-assisted method using silica SBA-15 as a hard template. The ordered CuCo_2O_4 NWs exhibited a high specific capacitance 1210 F g^{-1} , (0-0.5 V) and a good rate capability with 64% capacity retention. However, the disordered CuCo_2O_4 electrode material only showed a specific capacity capacitance of 270 F g^{-1} , (0-0.5 V). The excellent performance of CuCo_2O_4 NWs was due to the high order structure, which provided an active site for redox reactions. Kaverlavanini et al. prepared double-shelled CuCo_2O_4 hollow microspheres via the same method in isopropanol solvent. The whole synthesis process includes two steps. CuCo -glyceride precursor spheres were initially prepared by a simple solvothermal method. Later on, the CuCo -glyceride spheres were transformed into CuCo_2O_4 spheres with different internal structures by adjusting the heating rate during the calcination process. The specific capacitance of these CuCo_2O_4 microspheres could reach 1472 Fg^{-1} .

2.5 Other Methods

Urea combustion, molten salts, and electro-spinning have also been employed to prepare CuCo_2O_4 materials with different structures. Typically, Krishnan et al. synthesized CuCo_2O_4 NPs using the molten salt method and exhibit a specific

capacitance of 133 F g⁻¹. M Silambarasan et al. prepared CuCo₂O₄ NPS via the chemical precipitation method using KOH as a precipitant and delivered a capacity of 290 F g⁻¹. Pendashteh et al. synthesized cauliflower-like CuCo₂O₄ nanostructure by a simple urea combustion method and possessed a specific capacitance of 338 F g⁻¹. Wang et al. synthesized CuCo₂O₄ network structures by an electro-spinning method coupled with thermal treatment (Fig. 6a-c).



III. FABRICATION OF PURE CuCo₂O₄ ELECTRODE MATERIALS

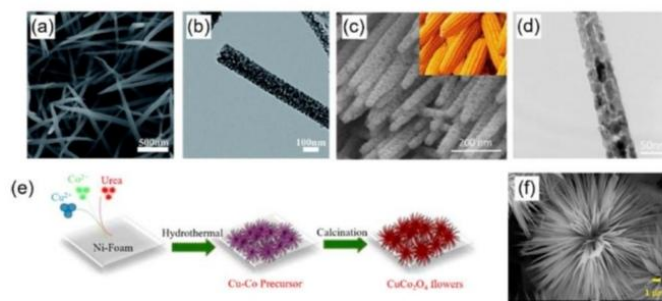
3.1 Powdered CuCo₂O₄ Electrode Materials

Powdered electrode materials are commonly used because of their advantages including easy synthesis, low cost, and large-scale production. The working electrode is fabricated by mixing the powdered electrode material, conductive reagent, and binder material in an exceedingly solvent then coating on a conductive substrate. as an example, Das et al. obtained porous CuCo₂O₄ sheets by adopting ammonia to regulate the pH at 14. These porous CuCo₂O₄ sheets possessed a surface area of 69.44 m² g⁻¹ and delivered a particular capacity of 449 F g⁻¹ with 94% capacity retention after 5000 cycles.

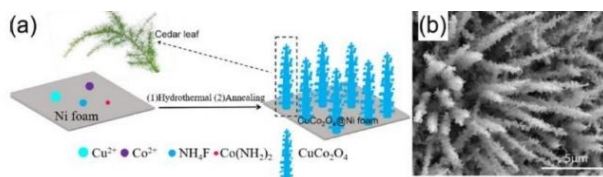
3.2 Binder-Free Structure of CuCo₂O₄ Materials on a Conductive Substrate

Binder and conductive reagents are employed in the fabrication of powder-modified electrodes. Gu et al. reported the fabrication of CuCo₂O₄ NWs on nickel wires via a hydrothermal method. The fiber-like supercapacitor consisted of PVA/KOH gel electrolyte and exhibited a particular capacitance of 11.09 F g⁻¹, likewise as well as 93.5% capacity retention after 4000 charge-discharge cycles at 4 mA. Wang et al. prepared flower-like CuCo₂O₄ nanostructures on Ni foam through a hydrothermal method. The electrode exhibited a selected capacity of 243 F g⁻¹, similarly to 85.3% capacity retention after 3000 cycles. Sequined et al. synthesized CuCo₂O₄ with different morphologies on nickel foam via changing the quantity ratio of water to ethanol, and it possessed the very best specific capacity of 285.5 F g⁻¹

To further improve the electrochemical performance, Vijayakumar et al. prepared flowerlike CuCo₂O₄ microstructures on nickel foam for hybrid supercapacitor (Fig. 7a - 7f).



Wang et al. employed the hydrothermal/annealing method to directly grow CuCo₂O₄ with cedar-leaf like structure on nickel foam (Fig. 8a and b)



IV. CONCLUSION

In this work, we summarized the synthesis and applications of CuCo₂O₄ as an electrode material for supercapacitors in detail from the following aspects.

1. The preparation of CuCo₂O₄-based materials is realized by different strategies such as hydrothermal/ solvothermal, electro-deposition, electro-spinning, molten salt, and template-assisted method.
2. The synthesis of pure CuCo₂O₄ electrode materials is involved in two forms of powders and binder-free structures.

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