

# A Comprehensive Review on Preparation and Quality Evaluation of Shaving Cream

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**Abstract:** *The main objective of this review is to study the preparation, optimization and quality evaluation of shaving cream. Shaving cream is a cosmetic preparation which is designed to soften facial and body hair and lubricate the skin before shaving. Shaving creams are available in various forms - traditional creams in tubes or forms and gels in pressurized cans and lathering soaps. Its main purpose is to form a thin layer over the skin. To minimize razor burns and irritation it reduces the friction between the razor blade and skin, allowing smoother strokes.*

*A review focusing on preparation, and quality evaluation of shaving cream to promote smoother shaving. Shaving or grooming the hair around the face has a history that stretches back far beyond written records. Alongside the steady rise in population recent decades have also seen growing attention to personal grooming and appearance. This is clear from the fact that American men shave much more frequently than they did a hundred years ago. So, the review article primarily focuses on summarizing existing knowledge related to formulation, optimization strategies and quality evaluation methods. The shaving process while highlighting research gaps and future prospects.*

**Keywords:** Shaving Cream, Foam, Soaps.

## I. INTRODUCTION

Shaving cream is a cosmetic preparation, usually in the form of a cream, foam, or gel, that is applied to the skin to soften hair and create lubrication during shaving.

Its primary purposes are to moisturize and soften facial or body hair for easier cutting, providing a protective barrier that reduces friction between the razor and skin, minimize irritation, cuts, and razor burn, often includes soothing, cooling, or antiseptic ingredients to improve the shaving experience. Synthetic shaving cream refers to shaving formulations made primarily from synthetic surfactants, emollients, humectants, and stabilizers, instead of traditional natural soap-based systems. These are the most common types of shaving creams available in the market today (aerosol foams, gels, and tubes). [1]. Post-operative wound infections can cause major complications, including patient discomfort, prolonged recovery, and increased healthcare expenses. The presence of body hair around the surgical site can obstruct clear visibility during incision, suturing, and dressing procedures. Therefore, removing hair before surgery is often recommended to help reduce the chances of surgical site infection.

Hair can be removed using three main techniques: shaving, clipping, and chemical depilation. Shaving involves gliding a razor blade over the skin to cut hair near the surface, but it can sometimes lead to minor cuts or skin irritation. Clipping trims the hair close to the skin using fine blades, leaving a short stubble of about one millimetre and causing less trauma. Chemical depilation uses creams that dissolve the hair shaft, though this method carries a risk of skin allergies or irritation.





**Fig.1:- Shaving Cream**

For best results, hair removal should always be performed by trained healthcare personnel to prevent injury or skin damage. Alongside the steady rise in population, recent decades have also seen growing attention to personal grooming and appearance. This is clear from the fact that American men now shave much more frequently than they did a hundred years ago. As a result, the demand and market for shaving cream have expanded consistently.[2]

#### **History:**

Shaving and facial hair grooming have been practiced since ancient times, long before written history. Archaeological and literary evidence shows that early civilizations used a variety of crude methods to remove or trim facial hair, often with sharpened stones, seashells, or early forms of razors.

##### **Ancient Period:**

References to barbers are found in the Bible, while in ancient Greece, professional barbers were active as early as 400 B.C. At that time, oils, animal fats, and water were commonly applied to the skin to soften hair before shaving.

##### **Early Shaving Soaps:**

The earliest shaving soaps or lathering aids that resemble modern products were introduced in the 19<sup>th</sup> century (around 125 years ago). These were typically produced by saponifying animal or frying fats with potash and soda lye, creating a foamy substance that eased razor movement.

##### **20<sup>th</sup> Century Evolution:**

With industrialization, shaving products began shifting from hard soaps to creams and foams that offered greater convenience. By the early 1900s, companies started producing brushless shaving creams, eliminating the need for a shaving brush. In 1919, Barbasol introduced one of the first commercial brushless shaving creams, marking a major step in modern grooming culture.

##### **Aerosol and Gel Formulations:**

By the mid-20<sup>th</sup> century, the invention of pressurized aerosol cans revolutionized the shaving industry, leading to the widespread use of foams and later gels. These innovations made shaving faster, easier, and more appealing to a growing male consumer base.

##### **Modern Shaving Creams:**

Research on beard softening has been carried out by Hollander and Casselman as well as Valko and Barnett. Their studies mainly focused on how water affects the swelling of hair and how that changes its ease of cutting.

According to Hollander and Casselman, soaking the beard in 120°F water for at least 2–3 minutes is needed to soften it enough for shaving. If the water is cooler, the process takes longer. [1]



### Background of present investigation:-

#### Anatomy and physiology of skin:

The skin is divided into epidermis, dermis and subcutaneous tissues, from which epidermis is the outermost layer of the skin [3]

The skin is the largest organ of the human body, making up about 15% of an adult's total body weight, also play an important role in regulating the body temperature.[4].

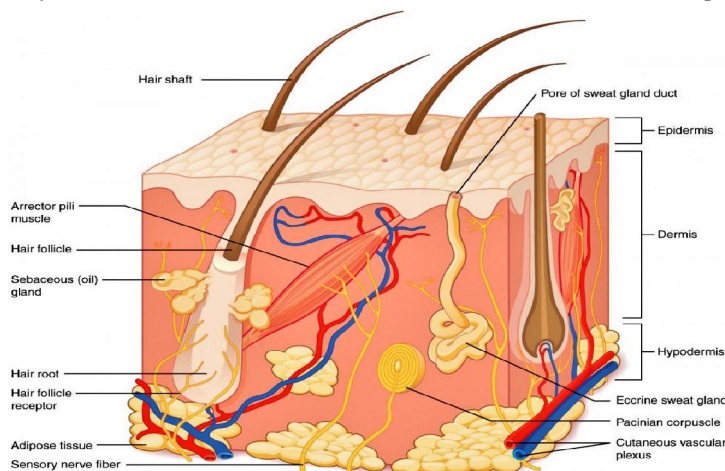
The human body is protected by the skin, a continuous covering which at level of the natural orifices (eyelids, nostrils, lips, urinary meatus, vulva, anus) gradually changes its structure to assume the histological characteristics of the internal mucosa. It performs many important functions, such as:

Protecting the body from physical, chemical, and biological harm.

Preventing too much water from escaping the body.

Helping to control body temperature (thermoregulation).

Beneath the skin, the body is also lined with mucous membranes, which form a continuous protective layer. [5]

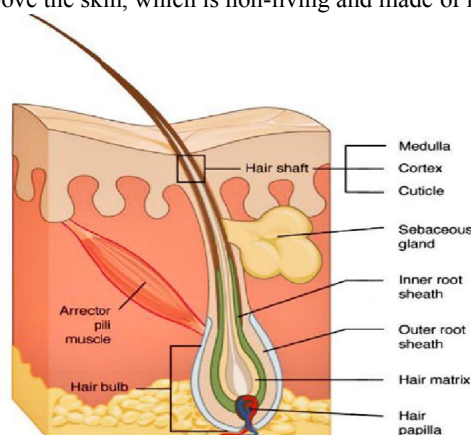


**Fig.2 Anatomy of Skin**

#### Anatomy and Physiology of Hair:

Hair is made up of two main parts:

1. Hair follicle – a living structure located beneath the skin. It is a primary structure through which hair may grow.[6]
2. Hair shaft – the visible part above the skin, which is non-living and made of keratin.



**Fig.3 Anatomy of Hair**



The arrector pili muscle connects to the follicle between the skin layers (dermo-epidermal junction) and the bulge region of the hair. Just above this point, sebaceous glands (and in some areas, apocrine glands) open into the follicle to release their secretions.

The hair shaft itself has three layers:

Cuticle – the outermost layer made of flat, overlapping cells.

Cortex – the thick middle layer that provides strength and color.

Medulla – the central core, present only in some hairs.[6,7]

The overlapping cuticle cells are arranged like roof shingles. This structure helps:

Anchor the growing hair within the follicle (by interacting with inner root sheath cells).

Protect the hair.

Assist in cleaning the scalp by allowing easy removal of dirt and dead cells.[7]

#### **Ingredients and Their Role in Optimization:**

	<b>Ingredients</b>	<b>Role</b>
1	Stearic Acid	Base/Emulsifier
2	KOH (Potassium Hydroxide) Solution	Saponifying agent
3	NaOH (Sodium Hydroxide) Solution	Saponifying agent
4	Glycerine	Emollient/Humectant
5	Sorbitol	Humectant
6	SLS (Sodium Lauryl Sulfate)	Foaming agent
7	TEA (Triethanolamine)	PH adjuster/mild Emulsifier
8	Coconut Oil	Moisturizer
9	Methyl Paraben	Preservative/Thicknig agent
10	Aloe Vera	Soothing and moisturizing agent
11	Menthol	Cooling/Soothing agent

#### **Quality control tests for shaving cream**

Due to use of number of additives ,it is important to evaluate the effectiveness of the skin products , evaluation is carried out by two methods that are In vitro method and In vivo method. Quality control (QC) tests for shaving cream are essential to ensure the product meets safety, performance, and regulatory standards consistently. These tests focus on the physical, chemical, microbiological, and sensory properties of the product. Below are the key QC tests and procedures that are typically conducted for shaving cream:[8]

#### **Physical Tests**

##### **Viscosity**

Purpose: Ensures the correct texture for ease of application (neither too runny nor too thick).

Test Method: -

Brookfield Viscometer or Cone & Plate Viscometer to measure the flow resistance of the cream at different shear rates.

Ideal Range: Shaving cream should have moderate viscosity, ensuring it spreads well but doesn't drip.

##### **Foam/ Lathering Ability**

Purpose: Verifies the ability of the cream to form a rich, stable lather with water, an essential quality for ease of shaving.

Test Method:

Lather Stability Test: A standard amount of cream is mixed with water, and the volume and stability of the foam are observed over time.

Lathering Equipment: Test with both a shaving brush and hand lathering methods.



### **c) Cream Dispensing**

Purpose: Ensures that the cream dispenses properly from the container (tube, jar, or pump).

Test Method:

Pump Test: Test the dispensing mechanism by ensuring the cream flows out smoothly and consistently.

### **Packaging Compatibility:**

Check for clogging or air pockets in packaging.[9]

## **Chemical Tests**

### **a) PH Level**

Purpose: Ensures the cream is within a safe pH range for skin application (typically between 4.5 and 5.75).

Test Method: Use a pH meter or pH indicator strips to measure the pH of the cream.

After preparing the cream solution using 100 milliliters of distilled water, it was allowed to stand for two hours. The electrode was then immersed in the cream solution, and the pH value was determined using a pH meter. The measurement was taken three times, and the mean pH value was calculated.

Importance: A pH that is too high or low can lead to skin irritation or loss of product performance.[10]

### **c) Preservative Efficacy**

The antimicrobial preservation efficacy of cosmetic products was evaluated according to the guidelines provided by the United States Pharmacopeia (USP). The study utilized the following microbial strains: *Pseudomonas aeruginosa* ATCC 9027, *Escherichia coli* ATCC 8739, *Staphylococcus aureus* ATCC 6538, *Candida albicans* ATCC 10231, and *Aspergillus niger* ATCC 16404.

Purpose: Ensures that preservatives are effective in preventing microbial growth and contamination in the cream.

Test Method:

Challenge Test: Inoculate the product with different microorganisms (e.g., bacteria, fungi) and assess the ability of preservatives to inhibit growth.

Storage Stability: Check if preservatives maintain effectiveness over time, especially under different temperature and humidity conditions.[11]

## **3. Microbiological Tests**

The primary function of preservatives is to prevent the growth of microorganisms within cosmetic products (Baqer et al., 2014). In addition, they offer several advantages, including prolonging the product's shelf life, ensuring consumer safety, maintaining product quality, adhering to regulatory standards, and providing cost-effectiveness.

### **a) Microbial Contamination**

Purpose: Ensures the cream is free of harmful microorganisms (e.g., bacteria, fungi, molds) that could cause infection or irritation.

Test Method:

Total Plate Count (TPC): Cultivate the sample on agar plates to assess the overall microbial load.

Specific Pathogen Testing: Test for specific pathogens such as *Staphylococcus aureus*, *E. coli*, and *Pseudomonas aeruginosa*.

Mold and Yeast Testing: Conduct separate tests to check for fungal contamination.[12]

### **b) Stability & Shelf-Life Testing**

Purpose: Ensures the product maintains microbial safety and quality throughout its intended shelf life.



Test Method: Accelerated Stability Testing: Store the cream at elevated temperatures (e.g., 40°C) for extended periods to simulate aging. Stability test can be performed under a real time or accelerated condition that addresses the product's ability under suitable condition of storage and usage.

Microbial Monitoring: Periodically test microbial contamination levels throughout the shelf life of the product.[13]

#### **4. Sensory Testing**

##### **a. Sensory Evaluation (User Testing)**

Purpose: Evaluates the shaving cream's sensory qualities such as texture, fragrance, and ease of use.

Test Method: Consumer Panel: Conduct blind tests with consumers to evaluate the texture, scent, and performance of the cream. Collect data through surveys or questionnaires.

Standard Test Conditions: Ensure testers use the product in standardized conditions (e.g., shaving under controlled water temperature).

Feedback: Assess attributes like creaminess, scent pleasantness, glide, post-shave feeling, and ease of lathering.

##### **b. Irritation Test**

Purpose: Checks if the cream causes any irritation or allergic reaction.

Test Method: Patch Test: Apply a small amount of the cream to the forearm for 48 hours to monitor for allergic reactions like redness, bumps, or swelling.

Clinical Studies: Perform clinical trials on a controlled group of participants, especially for sensitive skin formulations.

#### **5. Performance Tests**

##### **a. Shaving Efficiency**

Purpose: Verifies how well the shaving cream enables a smooth, close shave.

Test Method: Shaving Simulation: Use a shaving machine or manual razor to simulate a real shave and assess the ease of shaving and irritation reduction.

Razor Glide Test: Test the shaving cream with different razor types (e.g., straight razor, safety razor) to evaluate its glide and performance.

##### **b. Skin Moisturization**

Purpose: Ensures the cream effectively hydrates and softens the skin during and after the shave.

Test Method:

Moisture Content Test: Use a moisture analyzer (e.g., a Corneometer) to measure skin hydration before and after using the shaving cream.

Long-Term Hydration: Monitor the skin's moisture level over a few hours post-shave to ensure lasting hydration.[14]

#### **6. Packaging & Stability Tests**

##### **a. Packaging Integrity**

Purpose: Ensures that packaging is sturdy, preserves the product's quality, and does not compromise the cream.

Test Method:

Leakage Test: Check for packaging leaks or damage during handling or storage.

Drop Test: Drop the product from a certain height to ensure packaging durability during transport.

Seal Integrity: Check the seals on jars or tubes to ensure they maintain the cream's stability and hygiene.

##### **b. Temperature and Humidity Stability**

Purpose: Verifies that the cream remains stable across various environmental conditions. There are too many. The purpose of the humidity stability test is to ensure that new product meets the prescribed physical, chemical and microbiological quality standard.

Test Method: Freeze-Thaw Cycle Test: Subject the product to cycles of freezing and thawing to test its performance after temperature fluctuations.

Humidity Exposure Test: Store the product in high humidity to check for changes in texture or microbial growth.[15]

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## 7. Regulatory Compliance

Purpose: Ensures the product meets local and international regulations for cosmetics and personal care items.

Test Method:

Compliance Documentation: Ensure that ingredients are permitted by relevant authorities (e.g., FDA, EU Cosmetic Regulations). The FDA plays a vital role in regulating cosmetics under the Food, Drug, and Cosmetic Act, ensuring product safety and consumer confidence. A strong FDA protects public health and supports industry trust in cosmetic safety standards.[16]

## 8. Toxicology and Safety Reports:

Verify that the product is not harmful when used as directed. Evaluates harmful chemicals in personal care items, including shaving creams, and their potential effects on human health. Purpose of the study is to provide understanding of the issue and it also provide a comprehensive knowledge to reduce the use of restricted object chemicals worldwide.[17]

## II. CONCLUSION

Shaving cream has evolved from simple soap-based preparations to advanced formulations designed to enhance comfort, safety, and skin care during shaving. The preparation and optimization of shaving cream involve careful selection of ingredients, innovative formulation techniques, and systematic quality evaluation. With growing consumer demand for herbal, sustainable, and multifunctional products, the shaving cream market continues to expand. Future research should focus on eco-friendly approaches, advanced technologies, and consumer-driven innovation to meet the evolving expectations of modern grooming practices.

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