

# UMV (Unmanned Vehicle) for Gas Leakage Detection for Industrial Application and Underground Mining

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**Abstract:** *The increasing demand for safety and efficiency in industrial and underground mining operations has led to the exploration of advanced technologies for gas leakage detection. Unmanned Vehicles (UMVs), including Unmanned Aerial Vehicles (UAVs), Unmanned Ground Vehicles (UGVs), and in some cases, Autonomous Underwater Vehicles (AUVs), are emerging as effective solutions for real-time, remote gas monitoring. These vehicles are equipped with a range of gas sensors, such as infrared (IR), electrochemical, and photoionization detectors, which can detect hazardous gases like methane, hydrogen sulfide, carbon monoxide, and volatile organic compounds (VOCs) in various environments.*

*In industrial applications, UAVs can rapidly survey large-scale facilities, including refineries, chemical plants, and storage tanks, identifying potential gas leaks with high efficiency and minimal human exposure to dangerous conditions. Similarly, in underground mining, UGVs are deployed to monitor gas concentrations in confined and hazardous mine tunnels, detecting harmful gases like methane and carbon monoxide, which pose significant risks of explosions and health hazards. These vehicles can enhance safety by providing real-time data to operators, enabling quick response actions to prevent disasters.*

*By integrating advanced sensor technologies with AI-driven data analysis, UMVs offer predictive capabilities that can foresee gas leak incidents before they escalate, optimizing maintenance and ventilation systems. Despite challenges such as limited battery life, environmental sensitivity, and regulatory constraints, the use of UMVs for gas leakage detection represents a significant advancement in enhancing workplace safety, operational efficiency, and environmental protection in both industrial and underground mining sectors. This paper explores the potential, technologies, and challenges of deploying UMVs for gas detection, outlining their applications, advantages, and future outlook.*

**Keywords:** Unmanned Ground Vehicles

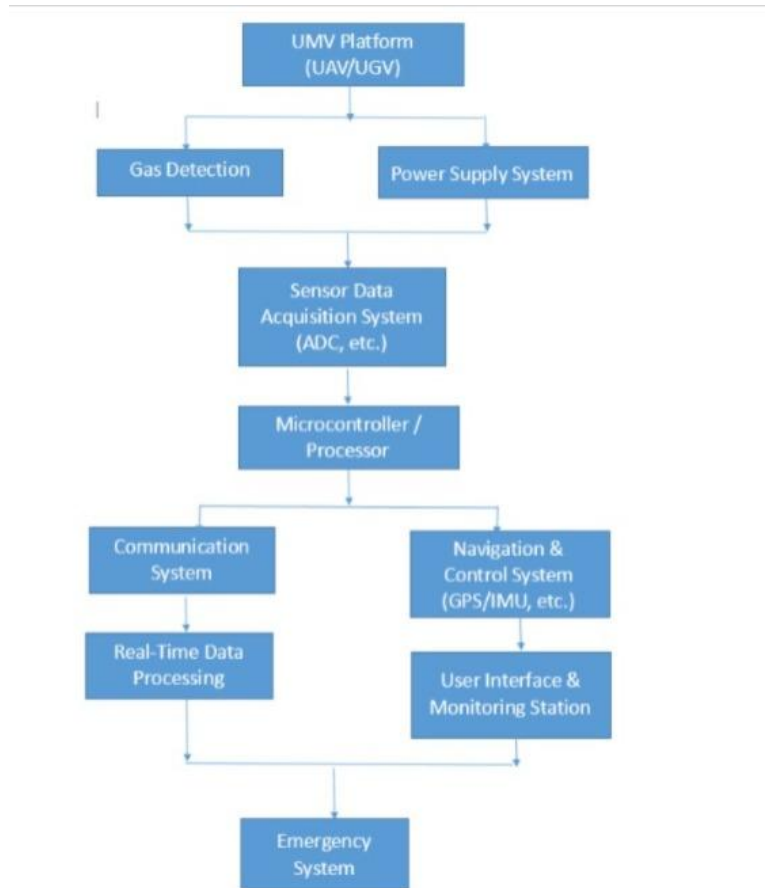
## I. INTRODUCTION

Gas leaks in industrial facilities and underground mines pose significant safety risks, potentially leading to catastrophic accidents, environmental damage, and loss of life. In industrial environments, where highly volatile substances such as methane, hydrogen sulfide (H<sub>2</sub>S), carbon monoxide (CO), and various other toxic gases are used or produced, the detection and management of gas leaks are critical to ensuring the safety of workers, the public, and the environment. Similarly, underground mining operations are at constant risk of gas accumulation, particularly methane, which can cause explosions if not detected and managed properly.

To address these challenges, the use of **Unmanned Vehicles (UMVs)**, including **Unmanned Aerial Vehicles (UAVs)**, **Unmanned Ground Vehicles (UGVs)**, and **Autonomous Underwater Vehicles (AUVs)**, has emerged as a promising solution for real-time, remote, and comprehensive gas leakage detection. UMVs are equipped with advanced gas sensors and integrated data processing systems that allow for continuous, efficient, and accurate monitoring of hazardous gas levels in diverse environments.

The use of **Unmanned Vehicles (UMVs)** for gas leakage detection in industrial applications and underground mining is a growing area of interest due to the potential for improving safety, operational efficiency, and minimizing human exposure to hazardous environments. Below is an overview of how UMVs can be applied for this purpose.

**II. BLOCK DIAGRAM**



UMV Platform: UAV (Unmanned Aerial Vehicle) or UGV (Unmanned Ground Vehicle) as the physical platform for gas detection.

Gas Detection Sensors: These include various sensors for detecting gases like methane (CH<sub>4</sub>), carbon monoxide (CO), hydrogen sulfide (H<sub>2</sub>S), volatile organic compounds (VOCs), etc.

**Types of Sensors:** Infrared (IR), electrochemical, photoionization detectors (PID), and semiconductor sensors.

Power Supply System: Provides energy to the UMV platform and its onboard systems, such as batteries (Lithium-ion, LiPo), or hybrid power systems (battery + fuel cells).

Sensor Data Acquisition System: Collects raw data from gas sensors, including concentration levels of detected gases. This system could include amplifiers, analog-to-digital converters (ADC), and data filtering circuits to clean and process the sensor outputs.

Microcontroller / Processor: A central processing unit (CPU) that processes the sensor data, runs algorithms for gas detection analysis, and controls the UMV's navigation. Handles decision-making processes based on predefined thresholds for gas concentration levels.

Communication System: Wireless Communication (e.g., Wi-Fi, LoRa, satellite communication) to transmit sensor data to a central control station or cloud-based monitoring system in real time. Provides feedback and control commands from the operator to the vehicle (manual or semi-autonomous operation).

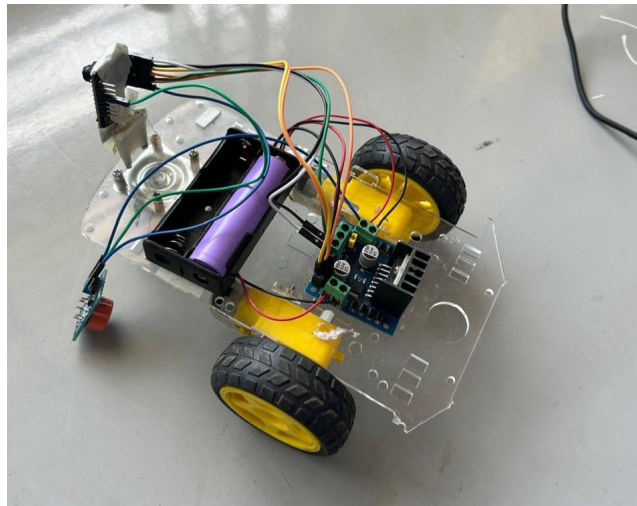
Navigation and Control System: For UAVs, this includes GPS/IMU (Inertial Measurement Unit), altitude control, and flight planning algorithms. For UGVs, this includes path planning, obstacle avoidance, and terrain adaptation systems. Autonomous or semi-autonomous control for optimal movement and data collection.

**Real-Time Data Processing & AI:** Data from sensors is processed using AI and machine learning algorithms for predictive analysis, anomaly detection, and leak localization. Provides actionable insights, such as detecting the exact location of the leak or identifying potential future risks.

**User Interface & Monitoring Station:** A graphical user interface (GUI) for operators to monitor live data, set thresholds, and review alerts. Integration with cloud platforms for remote monitoring and historical data storage.

**Emergency Systems (Optional):** In some cases, UMGVs may be equipped with emergency protocols such as automatic shutdown, alerts, or physical response mechanisms (e.g., closing valves, activating ventilation).

Figure Captions



MODULE contain front camera live image or video capturing it can see in mobile screen. It contain gas leakage sensor to sense gas leakage. It give alter notification on mobile.

### III. COMPONENTS USED

Microcontroller and Modules

- ESP32-CAM: A low-cost camera module with Wi-Fi and Bluetooth capabilities for live video streaming.
- ESP32 (Optional): Used if additional processing power is required.
- Motor Driver (L298N or L293D): Controls the movement of the robot.
- DC Motors with Wheels: Provides mobility to the robot.
- Gas Sensor (MQ-2, MQ-135, etc.): Detects harmful gases and alerts the system.
- Power Supply (Li-ion Battery or 18650 Battery Pack): Provides power to the ESP32-CAM and motors.
- RFID Module (Optional): Can be integrated for security purposes.
- nRF24L01+ Module (Optional): Used for wireless communication with another ESP32.

#### Key components

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#### IV. CONCLUSION

UMVs for gas leakage detection in industrial and underground mining applications are poised to improve safety, operational efficiency, and environmental protection. By leveraging cutting-edge technologies, such as AI, advanced sensors, and autonomous systems, these vehicles can help reduce the risks associated with gas leaks while also improving the responsiveness and accuracy of detection efforts.

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