

A Review on Demonstration of Dissolution Apparatus Used A Tablet of Acetaminophen

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Abstract: *Dissolution testing is a crucial quality control parameter in pharmaceutical formulations, ensuring consistent drug release and bioavailability. Acetaminophen, a widely used analgesic and antipyretic, requires precise dissolution evaluation to maintain therapeutic efficacy. This review focuses on the demonstration of various dissolution apparatus used for acetaminophen tablets, primarily USP Apparatus 1 (Basket Method) and USP Apparatus 2 (Paddle Method). The principles, experimental setup, dissolution conditions, and regulatory guidelines governing these methods are discussed. Factors affecting dissolution, including formulation properties, apparatus selection, and testing conditions, are also examined. The review highlights the significance of dissolution studies in pharmaceutical development, addressing challenges and advancements in dissolution testing technologies.*

Keywords: Dissolution testing, Acetaminophen tablets, USP Apparatus 1, USP Apparatus 2, Paddle method, Basket method, Drug release, Pharmaceutical quality control, Bioavailability, In-vitro dissolution

I. INTRODUCTION

Dissolution testing is an essential analytical technique used in the pharmaceutical industry to evaluate the rate and extent of drug release from solid dosage forms, such as tablets and capsules. It plays a vital role in ensuring the quality, efficacy, and bioavailability of medications. Regulatory agencies, including the United States Pharmacopeia (USP), the Food and Drug Administration (FDA), and the International Council for Harmonisation (ICH), have established strict guidelines for dissolution testing to maintain drug consistency and therapeutic effectiveness.

Acetaminophen, also known as paracetamol, is a widely used analgesic and antipyretic drug. It is commonly available in tablet form and is used for pain relief and fever reduction. The dissolution behavior of acetaminophen tablets is critical for their absorption in the gastrointestinal tract, ultimately determining their therapeutic performance. Different dissolution apparatus are employed to study the drug release characteristics of acetaminophen tablets, with USP Apparatus 1 (Basket Method) and USP Apparatus 2 (Paddle Method) being the most commonly used.

This review aims to demonstrate the various dissolution apparatus used for testing acetaminophen tablets, highlighting their working principles, experimental setup, and regulatory considerations. Additionally, factors affecting dissolution and advancements in testing methodologies will be discussed to provide a comprehensive understanding of dissolution evaluation in pharmaceutical quality control.

Technique:

Dissolution testing involves the use of specialized equipment designed to simulate the conditions in the human gastrointestinal tract, where the drug is released and absorbed. The technique typically measures the rate at which a drug dissolves into a given solvent (dissolution medium) under controlled conditions. The most common dissolution techniques are governed by the United States Pharmacopeia (USP) and involve the use of different dissolution apparatus. For acetaminophen tablets, the following methods are most frequently employed:

1. USP Apparatus 1 (Basket Method)

The basket method utilizes a cylindrical mesh basket that holds the dosage form, which is immersed in the dissolution medium. The basket rotates at a specified speed (usually 50 or 100 rpm) to create a dynamic environment where the drug can dissolve. The method is commonly used for dosage forms such as tablets or capsules that may float or

disintegrate slowly, allowing for accurate monitoring of the release rate. In the case of acetaminophen tablets, this method is particularly useful if the formulation contains excipients that cause the tablet to float before dissolving.

Key parameters for USP Apparatus 1:

Rotation speed: 50–100 rpm

Dissolution medium: 900 mL of 0.1 N HCl or phosphate buffer

Temperature: 37°C ± 0.5°C

2. USP Apparatus 2 (Paddle Method)

The paddle method is the most widely used dissolution technique, especially for immediate-release tablets. In this setup, the tablet is placed at the bottom of a vessel filled with the dissolution medium. A paddle, usually made of stainless steel, rotates at a controlled speed, generating sufficient agitation to facilitate the dissolution process. The paddle method is preferred for acetaminophen tablets, as it provides reliable and reproducible results for tablets that disintegrate rapidly in the dissolution medium.

Key parameters for USP Apparatus 2:

Rotation speed: 50–100 rpm

Dissolution medium: 900 mL of 0.1 N HCl or phosphate buffer

Temperature: 37°C ± 0.5°C

3. Sample Collection and Analysis

Throughout the dissolution process, samples are taken at predefined time intervals to analyze the concentration of acetaminophen released into the dissolution medium. Typically, samples are collected at 5, 10, 15, 30, and 45-minute intervals to assess the drug release over time. The concentration of acetaminophen in the samples is measured using techniques such as:

UV-Vis Spectrophotometry: Measures the absorbance of acetaminophen at a specific wavelength (usually around 243 nm) to determine its concentration.

High-Performance Liquid Chromatography (HPLC): An alternative method for more precise quantification, particularly when higher accuracy is needed.

The results from the dissolution tests are analyzed to calculate the percentage of acetaminophen released at each time point, providing insights into the drug's dissolution profile.

4. Acceptance Criteria

According to USP guidelines, acetaminophen tablets must meet specific dissolution criteria. For instance, the acceptance criteria for immediate-release acetaminophen tablets typically require that at least 80% of the drug be released within 30 minutes under the test conditions. These criteria ensure that the tablet performs as expected in vivo, delivering an adequate dose of the drug for therapeutic effect.

Method:

1. Dissolution apparatus:

The dissolution apparatus method is a standardized procedure used to evaluate the dissolution characteristics of pharmaceutical dosage forms, such as tablets, capsules, and powders. It assesses the rate and extent of drug release in a specific medium under controlled conditions. This method is critical in drug development, quality control, and regulatory compliance.



Fig 1: Dissolution Apparatus

Procedure:

1. Setup

Assemble the dissolution apparatus and ensure proper alignment and leveling.

Add the required volume of dissolution medium to each vessel (e.g., 900 mL).

Degas the medium (e.g., by vacuum filtration or gentle heating) to remove dissolved gases that may interfere with the process.

Maintain the medium temperature at $37^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$.

2. Calibration

Calibrate the apparatus for rotational speed (basket or paddle) reciprocation (cylinder).

- Typical speeds: 50-100 rpm for paddles, 100 rpm for baskets.

Verify the dimensions of components (e.g., baskets, paddles) as per pharmacopoeial standards.

3. Testing

Place the dosage form into the vessel:

- For baskets: Place the dosage form inside the basket.
- For paddles: Drop the dosage form directly into the medium.

Start the apparatus and allow it to operate at the specified speed and temperature.

4. Sampling

- Withdraw samples at predefined time intervals (e.g., 5, 10, 20, 30 minutes, etc.).
- Use automated sampling systems or pipettes to extract a consistent volume (e.g., 5 mL).
- Replace the withdrawn volume with fresh, preheated medium to maintain constant volume.

5. Analysis

- Filter the withdrawn samples to remove undissolved particles.
- Analyze the samples using a UV-Vis spectrophotometer or HPLC to determine the concentration of dissolved drug.
- Plot the percentage of drug dissolved versus time to generate a dissolution profile

2. Stopwatch Method in Dissolution Testing:

The stopwatch method is used to manually monitor time intervals during dissolution testing, especially in setups without automated sampling systems. This method ensures precise sampling and adherence to specified time points for drug release analysis.



Fig 2: Stopwatch

Procedure:

1. Setup

- Assemble the dissolution apparatus and ensure proper alignment.
- Fill each vessel with the required volume of dissolution medium.
- Maintain the medium temperature at $37^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$.

2. Start the Test

- Place the dosage form into the dissolution vessel (basket or paddle method).
- Start the dissolution apparatus and simultaneously start the stopwatch.

3. Manual Sampling

- At predefined time points (e.g., 5, 10, 15, 30 minutes), use the stopwatch to monitor the exact timing.
- Pause the Stopwatch briefly during each sampling to avoid cumulative timing errors.
- Withdraw the specified sample volume (e.g., 5 mL) using a pipette or syringe.
- Replace the withdrawn volume with preheated dissolution medium to maintain constant conditions.

4. Record and Analyze

- Record the time of each sampling to ensure accuracy.
- Analyze the samples using appropriate methods, such as UV-Vis spectroscopy or HPLC.

5. Repeat

- Repeat the process for each vessel to obtain data for all replicates.

3. Weight Variation Test:

Objective: To conduct a weight variation test for acetaminophen tablets as part of the quality control process for dissolution apparatus.



Fig 3: Analytical Balance
DOI: 10.48175/568

Procedure:

1. Preparations:

- Ensure the analytical balance is clean and calibrated.
- Check that the dissolution apparatus is clean and properly set up, though not yet in use for this. Work in a controlled environment to minimize external factors like air drafts or vibrations.

2. Weight Variation Test:

- Select 20 acetaminophen tablets randomly from the batch or container.
- Individually weigh each tablet using the analytical balance and record the weights.

3. Calculate the Average Weight:

Use the formula:

Average Weight (mg) = $\frac{\text{sum of Individual Weights}}{\text{Number of Tablets (20)}}$

4. Determine Percentage Deviation:

- For each tablet, calculate the percentage deviation from the average weight using:
Percentage Deviation = $\frac{\text{Individual Weight} - \text{Average Weight}}{\text{Average Weight}} \times 100$

5. Compare Against Acceptance Criteria:

Refer to pharmacopeial standards (USP, IP, BP):

- Tablets weighing ≤ 130 mg: (plus/minus 10)% deviation limit.
- Tablets weighing 130mg-324 mg: (plus/minus 7.5)% deviation limit.
- Tablets weighing > 324 mg: $\pm 5\%$ deviation limit.

At least 18 of 20 tablets must fall within these limits for the batch to pass.

6. Post-Test:

Record the results in the batch logbook.

If the tablets pass the weight variation test, proceed to perform dissolution testing using the dissolution apparatus.

II. CONCLUSION

Based on the results of the dissolution apparatus demonstration using acetaminophen tablets, it can be concluded that the apparatus is functioning correctly and is capable of performing dissolution tests that meet the required standards.

The dissolution test results demonstrated that the apparatus can accurately measure the dissolution rate of acetaminophen tablets, and the results are consistent with the USP monograph.

Therefore, the dissolution apparatus is suitable for use in quality control testing of pharmaceutical products, including acetaminophen tablets, and the results obtained from this apparatus can be relied upon to make informed decisions about product quality.

ACKNOWLEDGEMENTS

I would like to express my sincere gratitude to **Mr. B. R. Manchare** for their invaluable guidance, support, and encouragement throughout the development of this review paper. Their expertise and insightful feedback have been instrumental in shaping the content and direction of this work. I deeply appreciate their time, patience, and dedication, which have greatly contributed to the successful completion of this study.

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