

Design and Manufacturing of Flange Yoke Fixture for milling machine

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Abstract: *Flange Yoke is a part of Drive Shaft which is required when power is to be transmitted from engine to differential of an automobile. A flange yoke for a universal joint is used to join fork halves; each comprising a base component and a bearing component. During spot facing on the flange, vibrations takes place and it leads to tool breakage. Hence the tool changing time is increased. Thus there is a need to design a fixture to nullify the problems. We have designed such a fixture which will carry out the milling operation efficiently. The newly designed fixture uses an insert type of milling cutter which removes the material as per requirement, which reduces the vibrations and tool breakage and ultimately reduces the tool changing time.*

Keywords: Component; Formatting; Style; Styling; Insert

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