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## A Review on Recent Progress, Challenges and **Future Perspectives of Indium Oxide-Based Gas** Sensors.

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Abstract: With rapid industrial growth and urbanization, the release of harmful gases has become a serious threat to human health and the environment. To address this, highly sensitive and selective gas sensors are needed. Indium oxide (In<sub>2</sub>O<sub>3</sub>) has gained significant attention due to its stability and effectiveness in detecting various gases. This review focuses on the latest advancements in  $In_2O_3$ -based gas sensors over the past five years, particularly their response to pollutants like VOCs, NOx, CO, O3, NH3, and SO<sub>2</sub>. Among the different synthesis methods, the hydrothermal approach has been widely used for fabricating these sensors. However, a major challenge is that most  $In_2O_3$  sensors require high operating temperatures, limiting their long-term stability and commercialization. To overcome this, researchers have explored noble metal-doped In<sub>2</sub>O<sub>3</sub> sensors, which show promise for room-temperature operation. Future developments aim to create intelligent, self-powered gas sensors integrated with smartphones and IoT systems. With Bluetooth-enabled In<sub>2</sub>O<sub>3</sub> sensors, gas concentrations can be monitored wirelessly without an external power source. This advancement could enhance applications in wireless signal detection, machine learning-based data processing, and smart gas sensing technology

**Keywords:** In<sub>2</sub>O<sub>3</sub>, Gas sensors, Internet of things, Wireless detection Smartphones







