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Design and Analysis of High-Pressure Torsion Process Using Finite Element Method

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Abstract: High Pressure Torsion (HPT) is a procedure that is frequently used to change the structure and characteristics of materials by using severe plastic deformation. It is widely believed that astraightforward shear causes deformation during HPT. In order to create nanocrystalline structures in metals and alloys as well as to cold weld powders, HPT is utilized. The flow kinematics and stress condition of a material under deformation dictate the HPT treatment's outcome. Recent studies have revealed that the actual plastic flow during HPT might deviate greatly from the straightforward concept.

Based on a modification of the traditional high pressure torsion technique of severe plastic deformation, a new approach called High Pressure Torsion Extrusion (HPTE) will be proposed. A specimen will be extruded via sectional containers that will be spinning in relation to one another during HPTE. The area where the containers converge on the specimen will be exposed to shear deformation. The findings of the FEM inquiry will be presented in this report

Keywords: HPT (High-pressure torsion), Strain, Heat Generation, Coefficients of friction, Finite Element Method (FEM) ANSYS

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Nomenclature

- εe = Elastic Strain
- $\epsilon p = Plastic strain$
- Tf = Twisting Effort
- Ds = Diameter of Sample
- Dp = Diameter of Punch
- F = Compressive Force
- Df = Displacement Force
- L = Load
- μ =Coefficients of friction

Biographical Notes



• Ritesh. R. Bharvad Born In the Chhotaudepur in India. He Graduated From Government Engineering College, Dahod In 2021 and Student Of ME CAD/CAM Of Government Engineering College, Dahod. His Areas of Interest Are Design Manufacturing and Metallurgy.



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