

# Review on Emission Control System in IC Engine by 3 Way Catalytic Converter with Aluminium Oxide and Titanium Di-Oxide

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**Abstract:** *The ever-increasing concern over environmental pollution has prompted the automotive industry to focus on developing efficient emission control systems for internal combustion (IC) engines. Catalytic converters, particularly the Three-Way Catalytic Converter (TWCC), have emerged as a crucial technology for reducing harmful emissions from vehicles. This review explores the role of TWCCs in controlling emissions, with a specific emphasis on the use of aluminium oxide ( $Al_2O_3$ ) as a catalyst support material. The review begins by discussing the fundamentals of TWCC operation, including the conversion of pollutants such as carbon monoxide (CO), nitrogen oxides ( $NO_x$ ), and hydrocarbons (HC) into less harmful substances. It then delves into the various factors influencing TWCC performance, such as temperature, exhaust gas composition, and catalyst formulation.*

*A significant portion of the review is dedicated to examining the use of aluminium oxide in TWCCs. Aluminium oxide, known for its high surface area and thermal stability, plays a crucial role in supporting the active catalytic components, such as platinum (Pt), palladium (Pd), and rhodium (Rh). The review highlights the impact of aluminium oxide properties, such as pore size and surface area, on TWCC performance. Furthermore, the review discusses recent advancements and challenges in TWCC technology, including the development of novel catalyst formulations and the integration of TWCCs with other emission control technologies. Finally, the review concludes with a discussion on the future prospects of TWCCs in IC engine emission control and the potential for further enhancing their efficiency and durability.*

**Keywords:** environmental pollution

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